

## BÜFA®-MARINE-NPG-Filler Pure White

**BÜFA®-Marine NPG Filler Pure White BF-09010**

Prod. No. 737-9910

**Product description** BÜFA®-MARINE-NPG-Filler BF-09010 737-9910 is a pre-accelerated gelcoat in a filling consistence. It is tinted white and based on an unsaturated ISO/NPG polyester resin dissolved in styrene.

**Applications** BÜFA®-MARINE-NPG-Filler BF-09010 737-9910 was especially developed as a filler for visible surfaces on moulded parts produced with white gelcoat.

Specifications / technical data	Property	Test method	Value	Unit
	Density at 20 °C	DIN 53 217/2	approx. 1,4	g/ml
	Viscosity at 20 °C Brookfield RV/DV-II Spl 95 rpm 5	ISO 2555	190 000 - 500 000	mPas
	Styrene content		29-32	%
	Flash point	DIN 53 213	+ 34	°C

**Curing** **Reactivity:**  
**BÜFA method in accordance with DIN 16 945 6.2.2.1**  
(100 g gelcoat + 4 ml Butanox LPT-IN)

20 - 30 °C	7 - 12 min
20 °C - Tmax	17 - 22 min
Tmax	150 - 180 °C

**Gel time at 20 °C in a 100 g cup with 4 ml Butanox LPT-IN:** 7 - 12 min

**Attention!**

The information given above refers exclusively to the use of the catalyst named and the quantity specified. The use of different products or differing quantities may yield different results.

**Directions for use** After the hardener has been added and the material thoroughly mixed, pour the mixture into a second container. This ensures homogeneous distribution of the peroxide.

For more information on working and curing, see the notes in our Technical Information leaflet, "Working with OLDOPAL Gelcoats".

# BÜFA®-MARINE-NPG-Filler Pure White

**BÜFA®-Marine NPG Filler Pure White BF-09010**

Prod. No. 737-9910

If circumstances permit, we recommend post-curing the moulded part for several hours at + 80 °C to achieve optimal functional properties. The repaired areas should only be sanded and polished after sufficient curing at room temperature, i.e. after 24 hours. Working over the repaired areas too early may cause premature yellowing.

## **Storage/Handling**

This product must be stored cool in closed containers, protected from sunlight. Shelf-life is at least 3 months in unopened, original containers stored up to a temperature of 20 °C. Gel and curing times may change with increasing duration of storage.

Note: The Information given above is based on our current state of knowledge and experience. In view of the many factors that may influence working conditions and the application of our products, the user is not relieved from carrying out his own tests and experiments. No legally binding warranty of certain properties or suitability for a particular purpose can be derived from this information. It is the responsibility of the receiver or user of our products to observe proprietary rights as well as existing laws and regulations. The latest version of the corresponding EU Safety Data Sheet must also be observed.

BÜFA Gelcoat Plus GmbH & Co. KG  
Hohe Looge 2-8  
26180 Rastede  
GERMANY  
Phone +49 4402 975-0  
Fax +49 4402 975-300  
gelcoatplus@buefa.de  
www.buefa.de  
www.buefagelcoatplus.com

A company of BÜFA and DSM Composite Resins